

TECHNICAL DATA SHEET

ROMILOY[®] 1035/04 F

ROMIRA

PC/ABS, injection moulding grade, easy-flowing, high-impact

PROPERTY	Test Method	Condition	Unit	Value*
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MECHANICAL.....

Tensile Modulus	DIN EN ISO 527	1 mm/min 23 °C	MPa	2,100
Tensile Strength	DIN EN ISO 527	50 mm/min 23 °C	MPa	52
Elongation at Break	DIN EN ISO 527	50 mm/min 23 °C	%	> 30
Flexural Modulus	DIN EN ISO 178	2 mm/min 23 °C	MPa	2,000
Flexural Strength	DIN EN ISO 178	2 mm/min 23 °C	MPa	75
Flexural Strength at 3.5% Strain of the outer Fiber	DIN EN ISO 178	2 mm/min 23 °C	MPa	70
Notched Impact Strength (Charpy)	DIN EN ISO 179/1eA	80 x 10 x 4 mm 23 °C	kJ/m ²	45
Notched Impact Strength (Charpy)	DIN EN ISO 179/1eA	80 x 10 x 4 mm -30 °C	kJ/m ²	30
Impact Strength (Charpy)	DIN EN ISO 179/1eU	80 x 10 x 4 mm 23 °C	kJ/m ²	n.b.
Impact Strength (Charpy)	DIN EN ISO 179/1eU	80 x 10 x 4 mm -30 °C	kJ/m ²	n.b.

PHYSICAL.....

Density	DIN EN ISO 1183	23 °C, 50 % RH	g/cm ³	1.13
Water Absorption	DIN EN ISO 62	23 °C, 50 % RH, 24 h	%	0.2

THERMAL.....

Heat deflection temperature (HDT/A)	DIN EN ISO 75-1	1,8 MPa	°C	103
Heat deflection temperature (HDT/B)	DIN EN ISO 75-1	0,45 MPa	°C	122
Vicat Softening Temperature (B 50)	DIN EN ISO 306	50 N, 50 °C/h	°C	125
Melt Mass-Flow Rate (MFR)	DIN EN ISO 1133	260 °C, 5 kg	g/10 min	28
Thermal Coefficient of Linear Expansion	ISO 11359-2	23 °C - 55 °C	10 ⁻⁴ · K ⁻¹	0.85
Processing Shrinkage	DIN EN ISO 294-4	23 °C	%	0.4 - 0.7
Flammability (own test)	UL94	1.5 mm	--	HB
Burning Rate	DIN 75200	3 mm	mm/min	< 100

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